



**FULLY ELECTRIC BLOW MOULDING MACHINE**  
**High performance extrusion blow moulding machine**  
**for the production of High Quality Plastic Packaging**

- Single or Double station, continuous extrusion
- Customizable following your needs
- Long-stroke shuttle machines upto 2000mm mould carriage stroke, 28 parisons
- Multi-layer options upto 7 layers, 16 parisons
- Additional options and accessories available such as IML, angular neck
- Outstanding performance, productivity and reliability
- Top product quality through proprietary extrusion technology
- Integrated after cooling and deflashing unit
- Standard machine components by well-known German / European makers
- Easy to use control system
- Compact, long life and easy maintenance designs
- Remote service via Internet

## Compact Range Machines



### FULLY ELECTRIC BLOW MOULDING MACHINE

\*Sample models and specifications. We do provide various other machine sizes and configurations

Blow moulding machine Type		SBS E350D * Double Station	SBS E420D * Double Station
Product volume (upto 5000ml)	ml	1000ml	500ml
Machine output	pcs/h	≥ 280	≥ 2000
Clamping force	kN	80	100
Mould width	mm	340	410
Mould thickness	mm	2 x 90	2 x 130
Mould height	mm	375	400
Mould opening stroke	mm	180	250
Main Extruder Diameter/Length		60/26D	60/30D & 40/30D
Melting capacity	kg/h	≥100	≥125 & 55
Extrusion Head	layers	5	2
Cavity / CD		1 cavity	3 cavity CD 100mm
Total installed power	kW	123.5	128 kW
Average power consumption*	kW	49	51
Air pressure	bar	6	6
Air consumption	L/min	250	250
Mould cooling temperature	°C	12	12
Machine width	mm	3250	3800
Machine length	mm	5500	7500
Machine height	mm	5000	5400

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